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(54) Apparatus for making and breaking screw couplings

(57) Apparatus for making and
breaking screw couplings between
pipe members of pipe and drilling
strings, includes a rotatable chuck (9)
and a fixed chuck (17) both
comprising fluid actuated pipe-
gripping elements, the rotatable chuck

being provided with a fluid reservoir
(111) which maintains the pressure in
the pressure-fluid-actuated chuck and
allows an external fluid-pressure
supply to be disconnected so that a
continuous rotary movement of the
chuck is possible by means of
hydraulic motors through a pinion and
a ring gear for the complete screwing
or unscrewing of the pipe members.

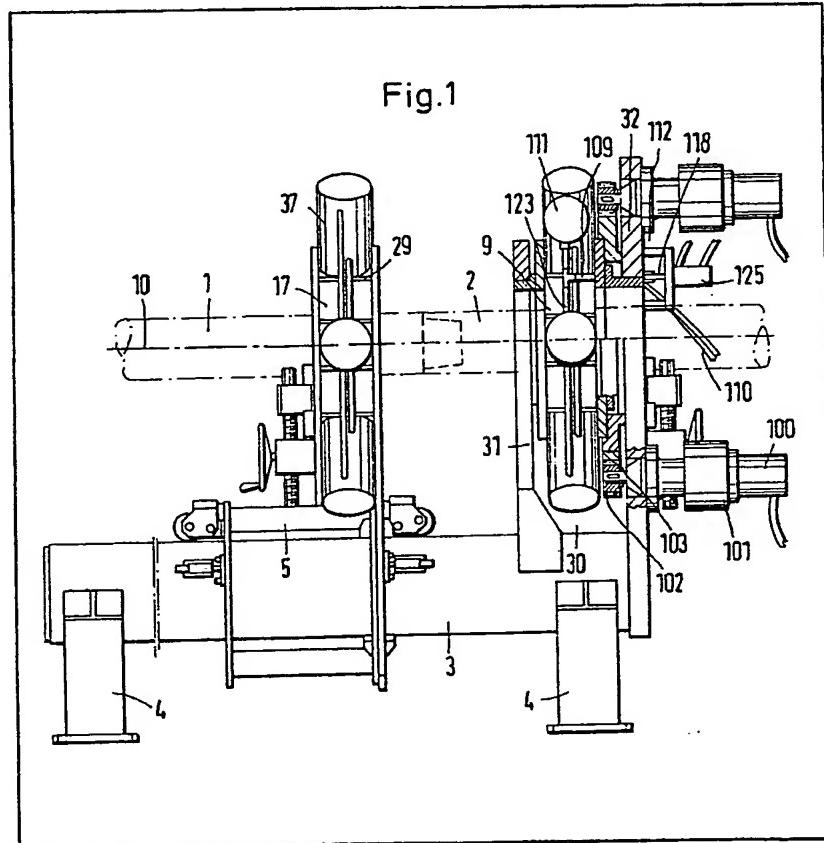
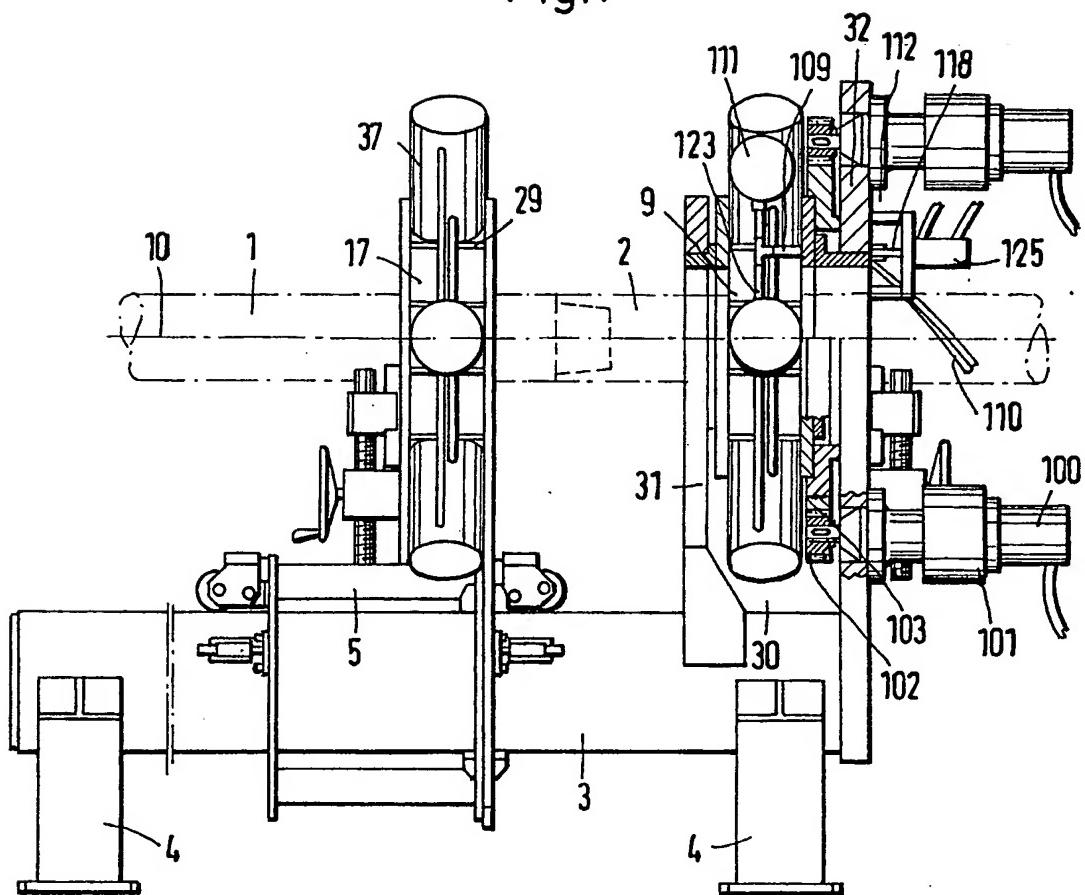


Fig.1



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Fig. 2
(a)

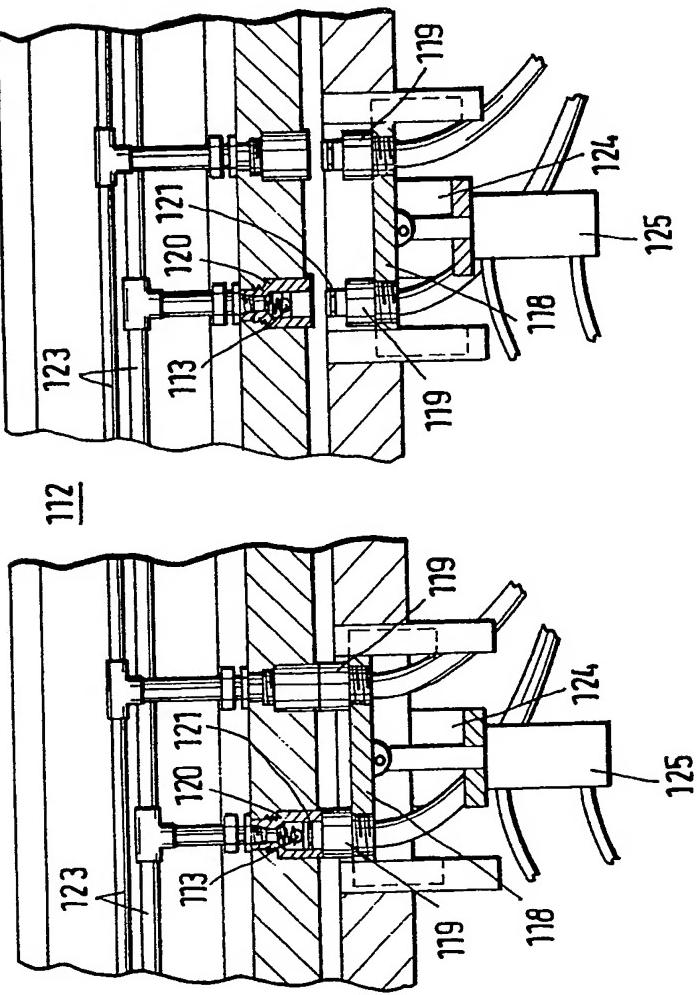


Fig. 3

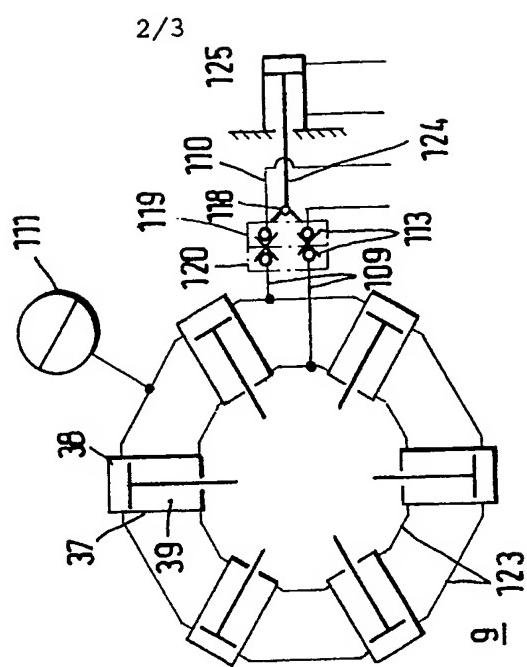
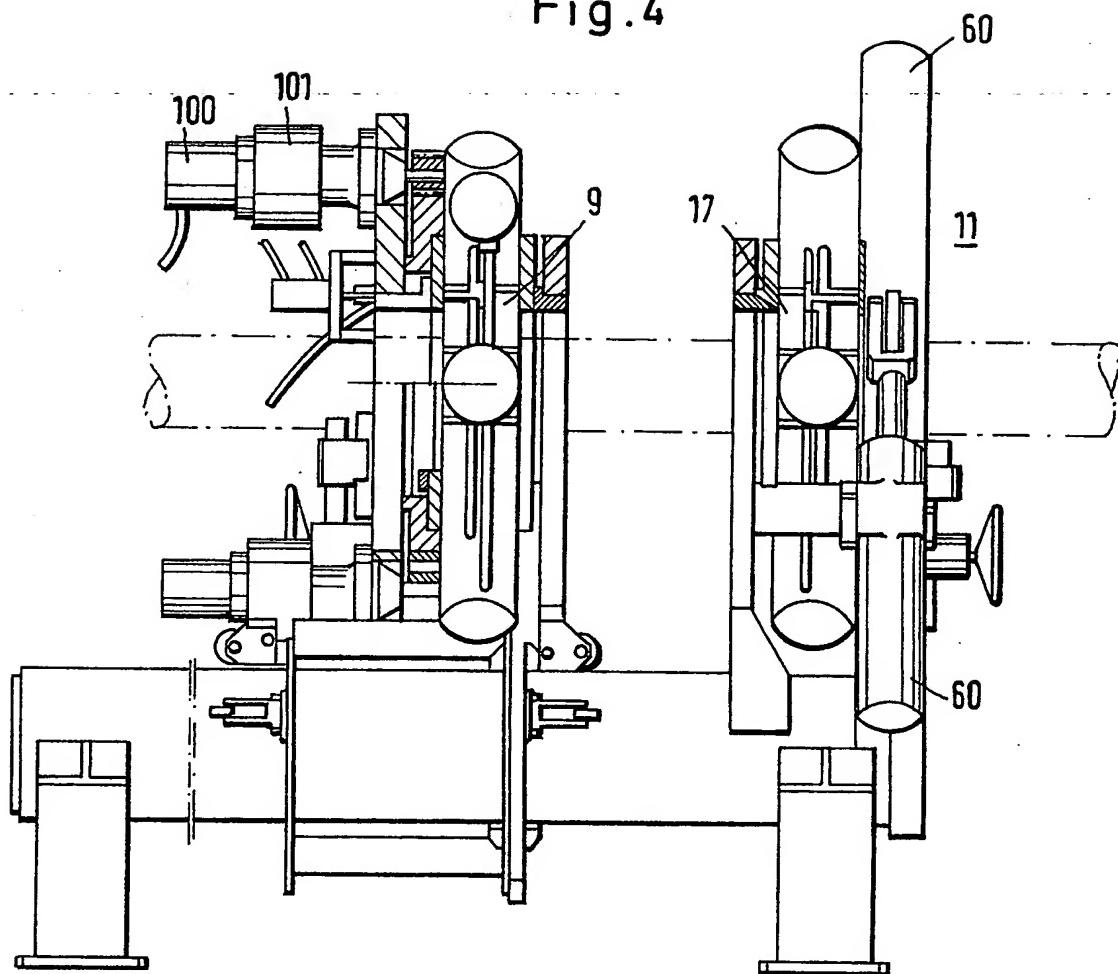


Fig.4



SPECIFICATION**Apparatus for making and breaking screw couplings**

- The invention relates to an apparatus for 5 making and breaking screw couplings between pipe members of pipes and pipe strings as well as drilling tools for deep-well drilling.
- In such an apparatus which is known (DE—OS 10 26 18 877), the torque is provided exclusively by a pair of rotary drive cylinders which are disposed diametrically with respect to the main axis of the apparatus and can be actuated in the same direction to impart a limited rotary motion, in 15 intermittent succession, to the rotatable chuck.
- Flexible pressure fluid lines lead from the pressure fluid source to the cylinders. Because the angle of rotation of the rotary motion of the rotatable chuck is predetermined and limited by the stroke of the rotary drive cylinders, the gripping 20 engagement with the pipe member being turned must be released after each step of the rotary motion and be re-established again after the chuck has been turned back. This leads to an increased expenditure of time for carrying out the work of making or breaking a connection and 25 many drilling tools comprise a plurality of connections. An apparatus serving to make and break screw couplings is also known through DE—AS 21 28 362, which uses a motor for the drive of the rotatable chuck, which motor engages with a pinion in a toothed rim mounted on the chuck. During the rotation of the rotatable chuck, the associated gripping apparatus remains 30 connected to the pressure fluid source by a sealed rotary connection. Such rotary connections are expensive and susceptible to wear, require very narrow tolerances in size during manufacture and restrict the range of use of the apparatus to pipe members with small diameters. In addition, they 35 can only be used for comparatively low working pressures because of the presence of moving seals and the tendency of the coaxial parts to be sealed with respect to one another to contract and expand when acted upon by pressure.
- It is the object of the invention to provide 45 apparatus for making and breaking screw couplings which ensures, with simple structural means, a rapid and reliable operation even when pipe members of large diameter are involved.
- The present invention is apparatus for making 50 and breaking screw couplings between pipe members of pipe and drilling strings as well as drilling tools for deep-well drilling, comprising a rotatable chuck and fixed chuck which jointly define a main axis of the apparatus and are actuated by pressure fluid, each for receiving one of two pipe members with threaded regions at the ends adjacent to one another, one chuck being mounted in a bearing block secured at one end of a frame of the apparatus, the other chuck being 55 disposed on a supporting block which is displaceable towards and away from the stationary bearing block, and is guided along the frame, the frame being formed by an elongated

- 65 supporting beam which is aligned parallel to the main axis of the apparatus and predetermines the path of movement for the supporting block, each chuck comprising a plurality of gripping units which are uniformly distributed round the main 70 axis of the apparatus and act radially and each of which units comprises a cylinder with a pressure-fluid-actuated piston guided therein and a non-rotatable piston rod which faces the pipe members to be gripped, and wherein the cylinders 75 of the gripping units are constructed in the form of double-acting separate structural units each of which comprises a grip pressure and a release pressure compartment which can be acted upon from a common pressure-fluid source *via* 80 pressure-fluid lines, and of a torque producer for rotation of the rotatable chuck in relation to the fixed chuck during gripping engagement with the pipe members, and in which the torque producer comprises at least one motor which is in 85 engagement, *via* a pinion with a rotating toothed rim disposed on the rotatable chuck, that the grip pressure compartments of the gripping units of the rotatable chuck are connected to a pressure-retaining reservoir disposed on the chuck, there 90 being provided on the rotatable chuck a coupling device by means of which parts of the pressure fluid lines leading to the cylinders can be separated from parts of the pressure fluid lines leading to the pressure fluid source, and which 95 comprises non-return valves for shutting off the ends of separated pressure-fluid lines.

The apparatus according to the invention manages with simple structural means because only static seals are needed for the sealing of the 100 separable parts of the pipelines. In contrast to moving seals, these are distinguished by cheap production, high loading capacity and long life and so contribute to the reliability of the whole apparatus. The apparatus according to the 105 invention is also equally suitable for all pipe diameters in question because no parameters specific to size impair the mode of operation.

In order to reduce further the time needed for screwing and unscrewing, two or more pressure-fluid motors may be used as torque producers which are connected in series to the pressure fluid source without substantial counter moment during the screwing and unscrewing and then develop a higher speed of rotation or can be 110 switched over in parallel to the pressure fluid source during the making and breaking and can deliver a higher torque with a reduced speed of rotation.

Embodiments of the present invention will now 120 be described, by way of example, with reference to the accompanying drawings, in which:

Fig. 1 shows a side and end view of the apparatus according to the invention;

Figs. 2a, b show, as a detail, the coupling 125 device of Fig. 1;

Fig. 3 shows a detail from the hydraulic circuit diagram; and

Fig. 4 finally shows the combination of the apparatus according to the invention with the

known one.

Apparatus, according to the present invention, for making and breaking screw couplings between two pipe members 1 and 2 comprises a torsion-resistant supporting beam 3 which is constructed in the form of a hollow section member with a rectangular cross-section and is spaced, by means of supports 4 at the ends, from a supporting surface which, with the preferred horizontal installation of the apparatus as illustrated, is formed on the ground by the ground surface. A supporting block 5, which mounts a fixed chuck 17, i.e. held against rotation, in the region of a passage for the pipe member 1, comprises, in its lower region, a rectangular passage which receives the supporting beam 3 and fits closely thereabout. The supporting block 5 is displaceable along the supporting beam 3 which has a length of about 3 metres for example, towards and away from a chuck 9 fixed at an end region of the supporting beam 3 with regard to a translatory movement but rotatable in a supporting block 30. It is also possible to have the supporting block with the fixed chuck 17 fixed on the beam and the supporting block with the rotatable chuck 9 displaceable along the beam. The rotatable chuck 9 is mounted between two parallel supporting cheeks 31 and 32 disposed spaced apart. A torque producer is provided for rotation of the rotatable chuck 9 in relation to the fixed chuck 17, the two chucks together defining a main axis 10 of the apparatus with which the axes of the pipe members 1 and 2 coincide when gripped in the apparatus. This torque producer is formed from two motors 100 which are driven by pressure fluid and which are flange-mounted on the supporting cheek 32. They engage, by means of a pinion 102, a toothed rim 103 which is provided on the rotatable chuck 9. The motors 100 may, in turn, be provided with a gear 101 which serves to adapt the torque delivered to that necessary for making and breaking. The motors can be connected in series or in parallel with the pressure fluid source by means of a control unit not illustrated. The actuation of the torque producer to make or break a screw coupling is effected with the chucks in gripping engagement with the pipe members 1, 2, while the supporting block 5 bears with the edges of its passage against the supporting beam 3 in order to support it firmly on the supporting beam and the appearance of transverse forces or other resulting forces acting towards the outside, which might lead to a twisting of the pipe members 1, 2, are avoided by the rotation of the chuck 9 in the same direction. The chucks 9 and 17 are provided with a plurality of gripping units 29, preferably six each, which are distributed uniformly round the main axis 10 of the apparatus. Each gripping unit 29, 29' comprises a double-acting cylinder 37 which guides a piston and comprises a grip pressure compartment 38 and a release pressure compartment 39 separated by the piston. Connected to the piston by a piston rod is a chuck jaw which is guided, secured against rotation, in

the chuck 9, 17 and is pressed against the surface of the pipe member 1, 2 for the gripping engagement. The cylinders 37 are connected to a pressure fluid source via pressure fluid lines. The parts 109 of the pressure fluid lines leading to the cylinders 37 and the parts 110 of the pressure fluid lines leading to the pressure fluid source are connected via a coupling device 112, as shown in detail in Figs. 2a, b. Disposed on the rotatable chuck 9, between two cylinders 37, is a pressure retaining reservoir 111 which is connected to the grip pressure compartments 38 of the cylinders 37 via a ring conduit 123. The parts 109 of the pressure fluid lines leading to the cylinders 37 end in bush-like end pieces 120 at the coupling device 112 and are provided with non-return valves 113. A ram 118 provided with plugs 119 is disposed on the supporting cheek 32. The plugs 119 represent the ends of the parts 110 of the pressure fluid lines leading to the pressure fluid source and likewise have non-return valves 113. When these plugs 119 are in alignment with the bush-like end pieces 120 on the chuck 9, these can be connected by means of the ram 118. The ram 118 is actuated via a piston rod 124 which is mounted for movement in a pressure cylinder 125. In the position shown in Fig. 2a, the lines are connected whereas they are separated as shown in Fig. 2b. The plugs 119 are equipped with push rods which forcibly open the non-return valves 113 in the connected state and have sealing rings 121 for the sealing between the outer shell of the plug and the inner shell of the bush.

The detail from the hydraulic circuit diagram illustrated in Fig. 3 relates to the rotatable chuck 9 and the coupling device 112. Here the connection between the grip pressure compartments 38 and the release pressure chambers 39 of the cylinders 37 with the coupling device 112 can be seen as well as the arrangement of the pressure retaining reservoir 111. Furthermore, the shut-off direction of the non-return valves is symbolized as well as the drive principle of the ram 118 movable in translation by the pressure cylinder 125.

According to Fig. 4, the apparatus according to the invention can also be combined with the known one, in that the motor-driven torque producer 100 is made so that it can be locked against rotation and the rotary lock of the chuck 17 held against rotation is made unlockable and is provided with a torque producer consisting of rotary drive cylinders 60 disposed diametrically in relation to the main axis 10 of the apparatus. Insofar as the torques which can be applied by the motor-driven torque producer should not be sufficient for the making and breaking, the apparatus can briefly be used in the known form for this operation whereas there is a change over to the apparatus according to the invention in order to execute the continuous rotary movement during the screwing and unscrewing. The rational mode of operation is retained because the gripping engagement does not have to be loosened but only the locking states of the chucks have to be changed.

CLAIMS

1. Apparatus for making and breaking screw couplings between pipe members of pipe and drilling strings as well as drilling tools for deep-well drilling, comprising a rotatable chuck and a fixed chuck which jointly define a main axis of the apparatus and are actuated by pressure fluid, each for receiving one of two pipe members with threaded regions at the ends adjacent to one another, one chuck being mounted in a bearing block secured at one end of a frame of the apparatus, the other chuck being disposed on a supporting block which is displaceable towards and away from the stationary bearing block, and is guided along the frame, the frame being formed by an elongated supporting beam which is aligned parallel to the main axis of the apparatus and predetermines the path of movement for the supporting block, each chuck comprising a plurality of gripping units which are uniformly distributed round the main axis of the apparatus and act radially and each of which units comprises a cylinder with a pressure-fluid-actuated piston guided therein and a non-rotatable piston rod which faces the pipe members to be gripped, and wherein the cylinders of the gripping units are constructed in the form of double-acting, separate structural units each of which comprises a grip pressure and a release pressure compartment
2. Apparatus as claimed in claim 1, in which the coupling device comprises a pressure-fluid-operated ram which is disposed on the supporting block for the rotatable chuck and which renders possible a movement towards and away from the chuck, and that, at the rotatable chuck and the ram, the parts of the pressure-fluid lines end at coupling pieces which can be connected and separated in an axially aligned position by means of the ram.
3. Apparatus as claimed in claim 1 or claim 2, in which the torque producer comprises two or more hydraulic motors which can be connected selectively in series or in parallel with regard to their connection to the pressure-fluid source.
4. Apparatus as claimed in any of claims 1 to 3, in which the motor-driven torque producer can be locked and the rotatable chuck has an unlockable rotary lock and is provided with a further torque producer consisting of rotary drive cylinders which are disposed diametrically with respect to the main axis of the apparatus and can be actuated in the same direction.
5. Apparatus for making and breaking screw couplings between pipe members of pipe and drilling strings, substantially as hereinbefore described with reference to, and as shown in, the accompanying drawings.

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